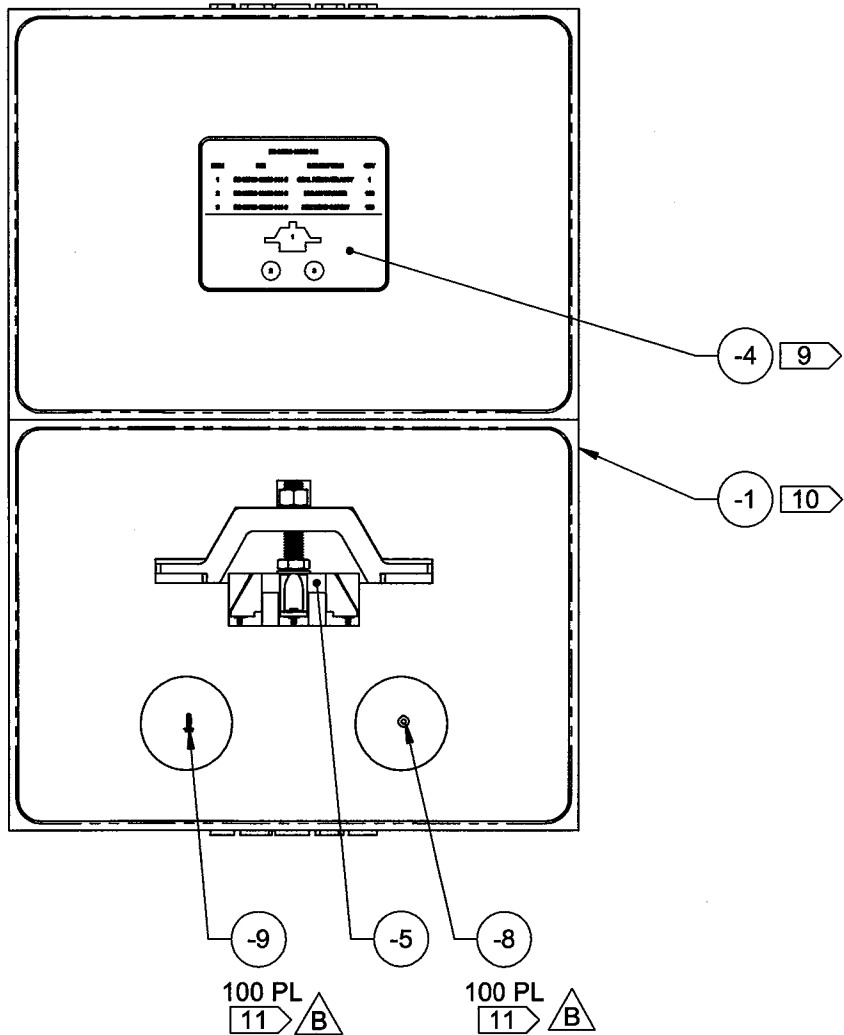
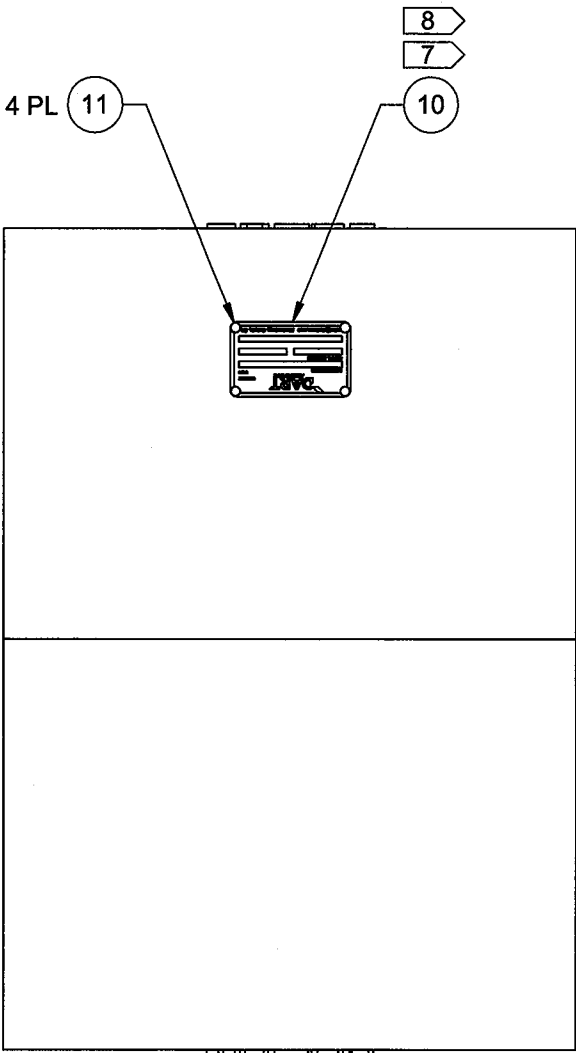


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10350-041-1	PACKAGING ASSY
-4	1	RB 92700-10350-041-4	CONTENT PLACARD
-5	1	RB 92700-10350-041-5	SEAL REMOVER ASSY
-8	100	RB 92700-10350-041-8	SELF RETAINING WASHER 0.102" ID. X 0.265" OD. NYLON PLASTIC
-9	100	RB 92700-10350-041-9	HEX HEAD ZINC-PLATED STEEL SCREW #4-40 X 3/8" LG
10	1	RB41011	DART PLACARD
11	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



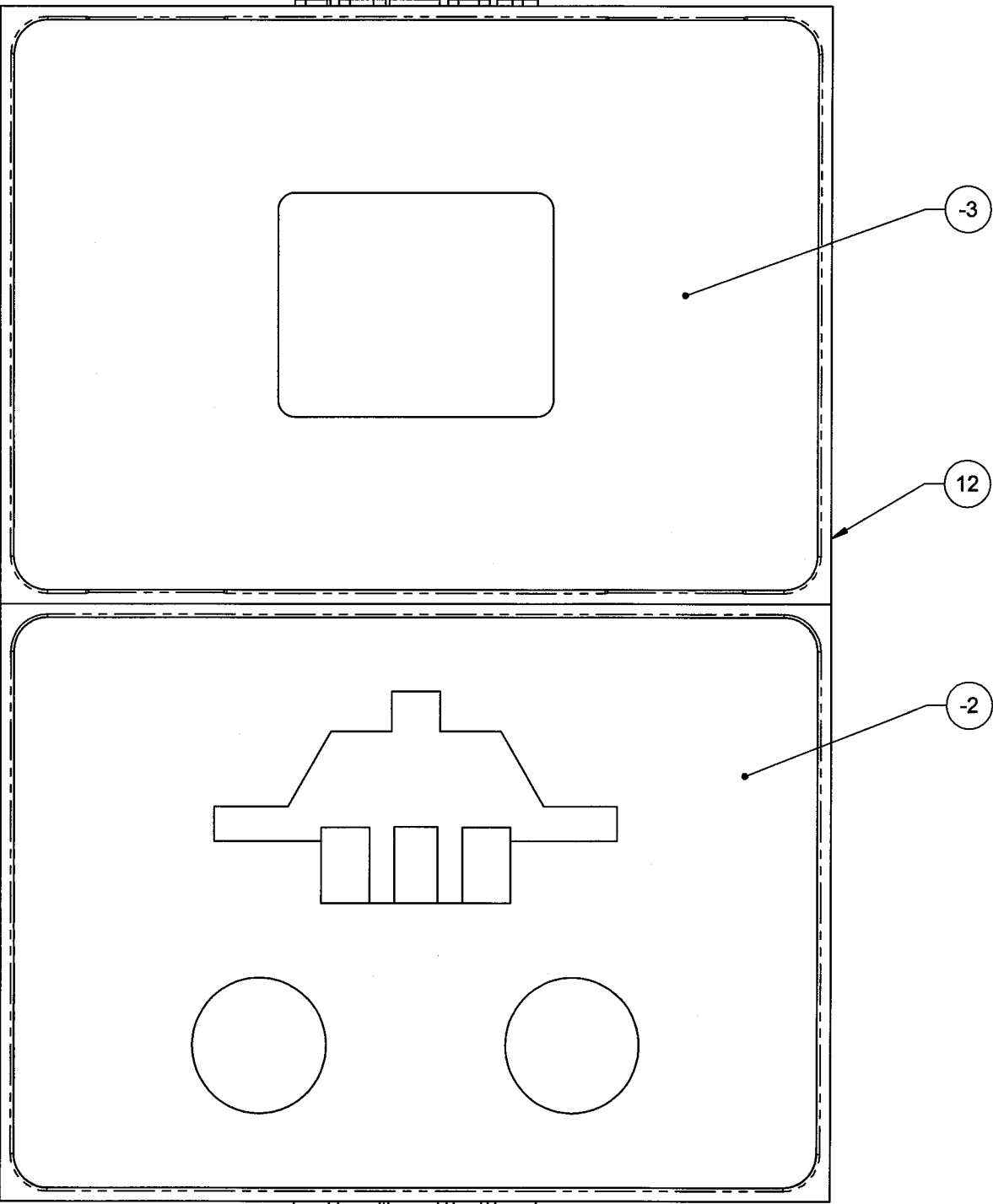
RB 92700-10350-041 SEAL REMOVER SET

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
 - 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
 - 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
 - 11) HARDWARE MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



B	UPDATE HARDWARE LIST, REASON SB FROM SIKORSKY	20-527	SAD
A	NEW ISSUE	18-642	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10350-041	SHEET 1 OF 10
APPROVED	N/O	TITLE	SCALE
DATE 2/27/2020		SEAL REMOVER SET	NTS
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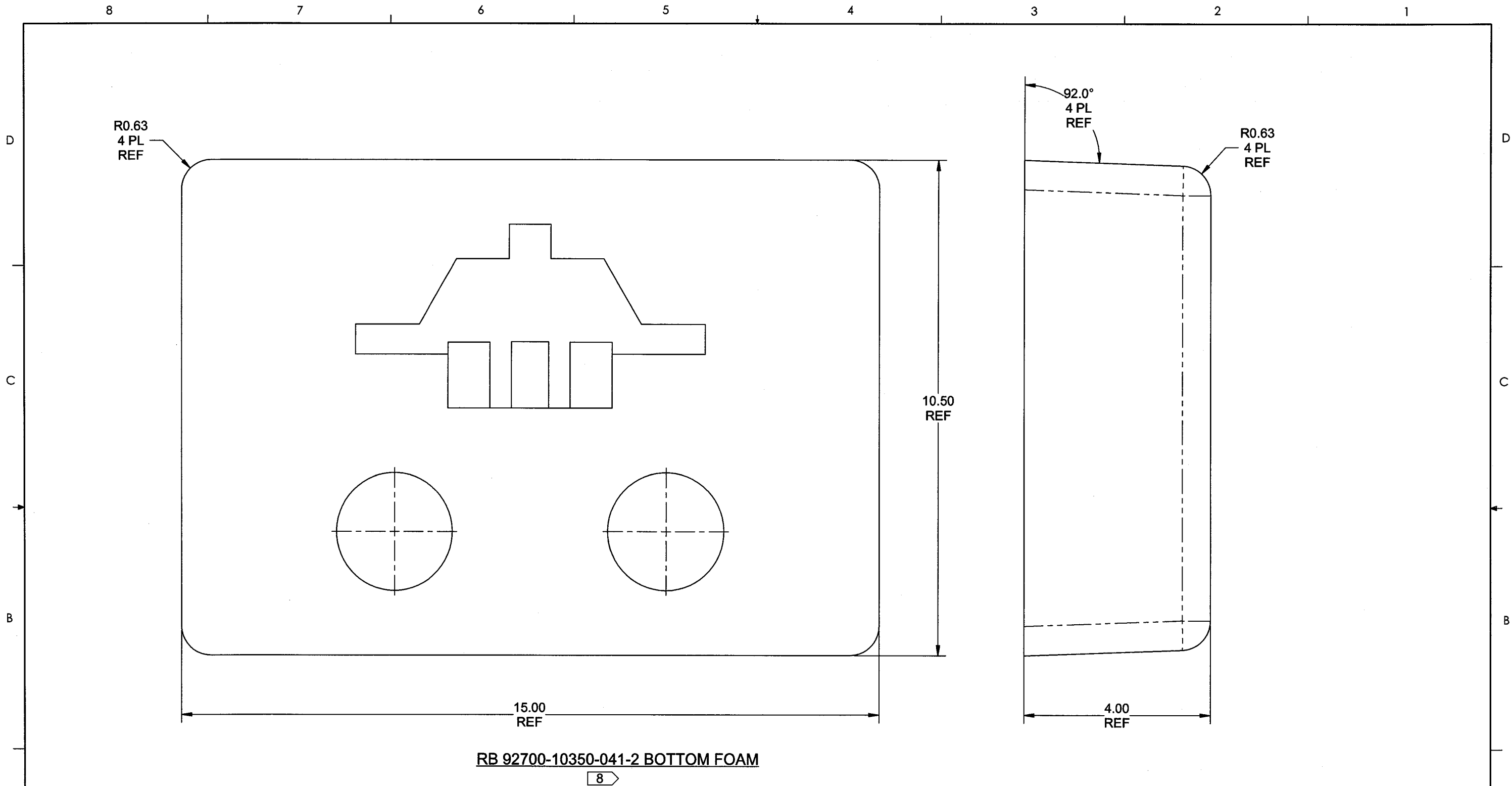
ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10350-041-2	BOTTOM FOAM
-3	1	RB 92700-10350-041-3	TOP FOAM
12	1	PELICAN #APP-IM2200-E	PELICAN CASE IM2200



RB 92700-10350-041-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10350-041	SHEET 2 OF 10
APPROVED	NO	TITLE	SCALE
DATE 2/27/2020		SEAL REMOVER SET	NTS
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NOTES:

1) MATERIAL: BLACK ETHAFOAM 220

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

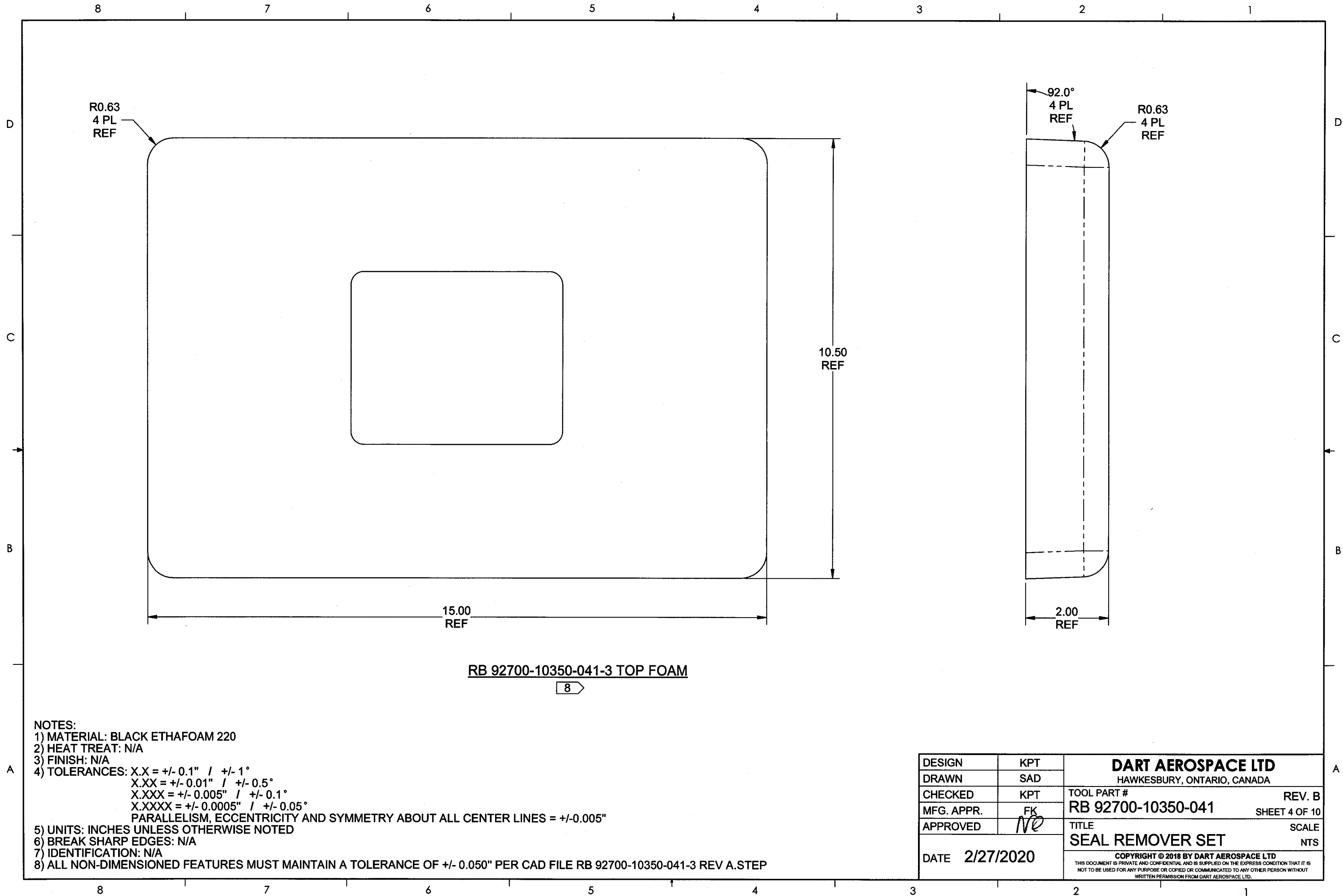
5) UNITS: INCHES UNLESS OTHERWISE NOTED

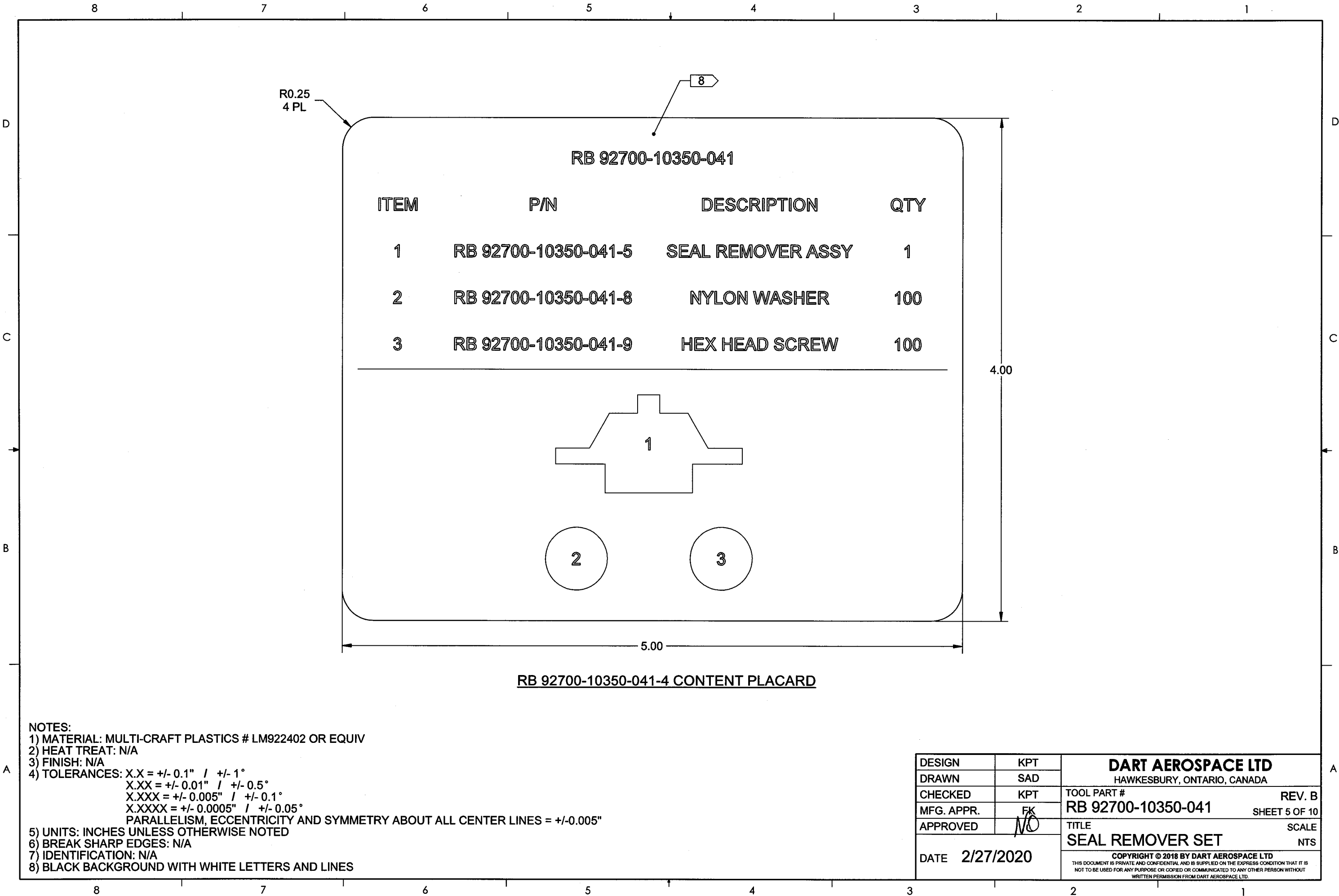
6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

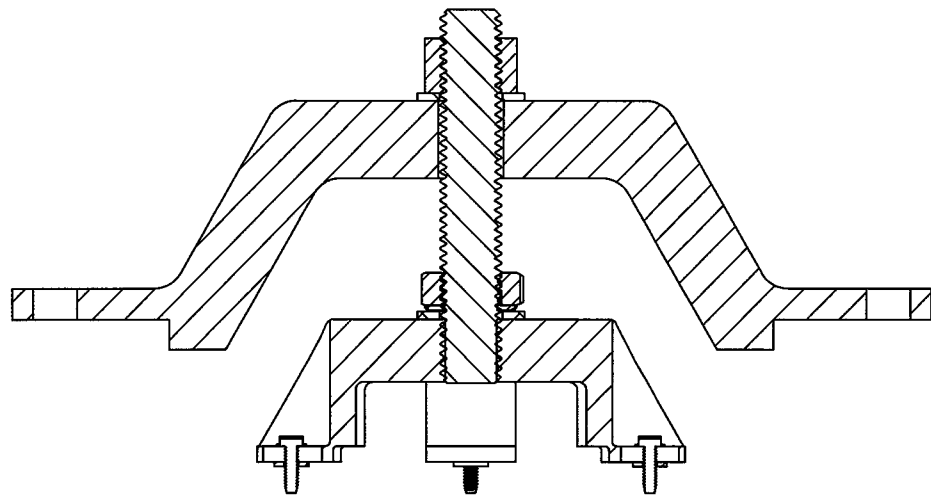
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10350-041-2 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10350-041	SHEET 3 OF 10
APPROVED	NO	TITLE	SCALE
DATE 2/27/2020		SEAL REMOVER SET	NTS
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ITEM #	QTY	PART #	PART TITLE
-6	1	RB 92700-10350-041-6	SEAL REMOVER
-7	1	RB 92700-10350-041-7	SEAL REMOVER BASE
13	1	McMaster#98758A516 OR EQUIV	STEEL THREADED ROD 1/2"-13 x 3-1/2', LG.
14	4	McMaster#91755A205 OR EQUIV.	SELF RETAINING WASHER 0.102" ID. X 0.265" OD. NYLON PLASTIC
15	1	McMaster#94895A823 OR EQUIV	STEEL GRADE 8 HEX NUT 1/2"-13
16	1	CL-8-HN OR EQUIV.	BLACK OXIDE STEEL HEX NUT 1/2"-13
17	4	McMaster#90096A108 OR EQUIV.	HEX HEAD ZINC-PLATED STEEL SCREW #4-40 X 3/8" LG.
18	2	NAS1149F0863P	CAD. PLATED STEEL WASHER 0.515" ID X 0.875" OD. X 0.063" THK.

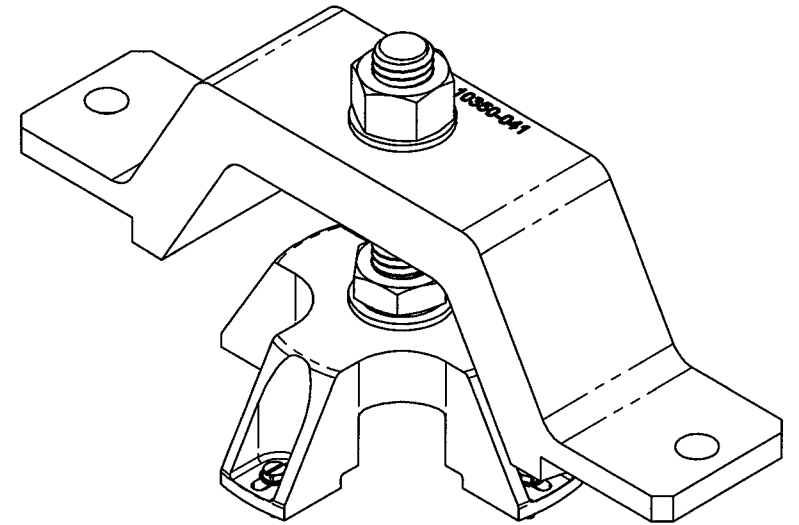
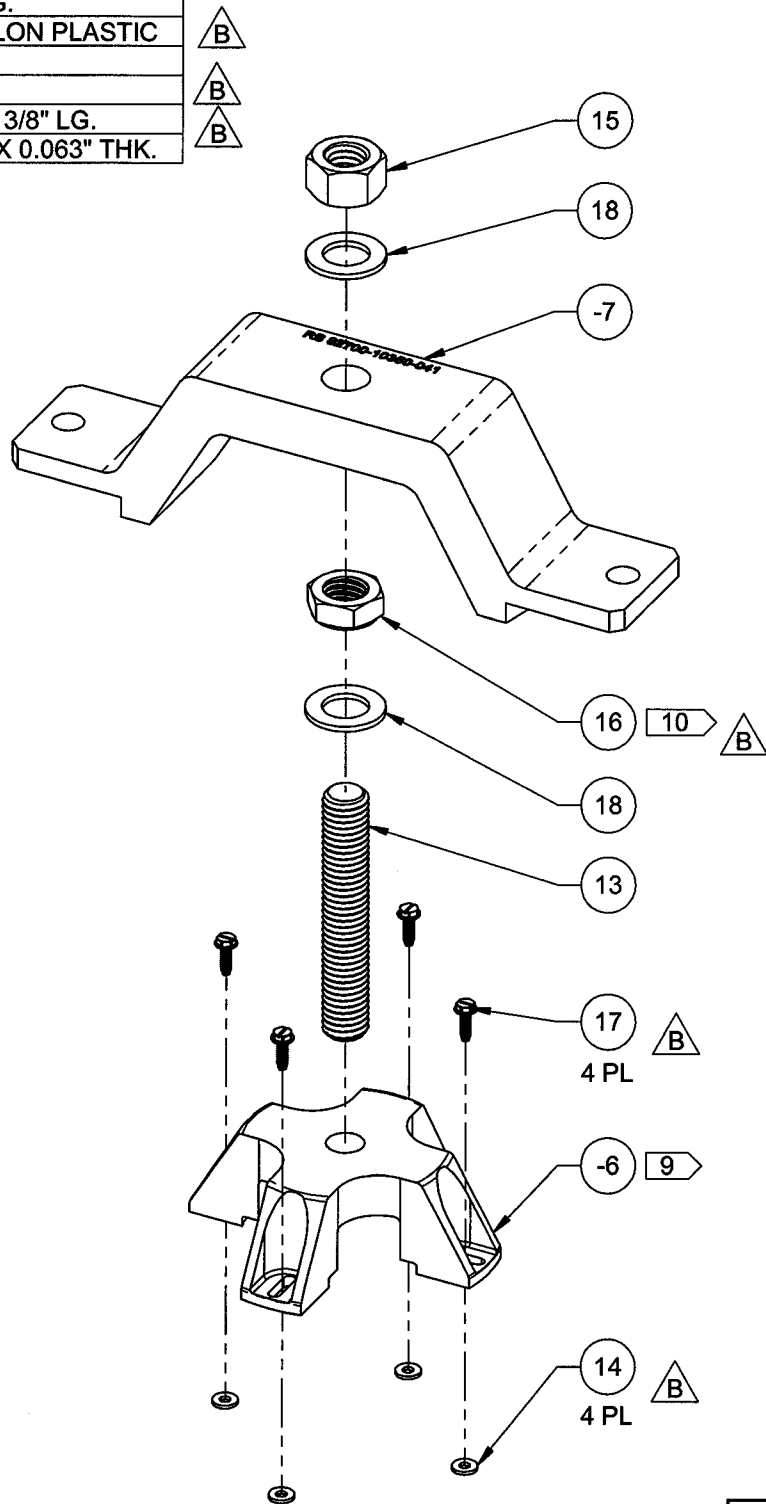


RB 92700-10350-041-5 SEAL REMOVER ASSY

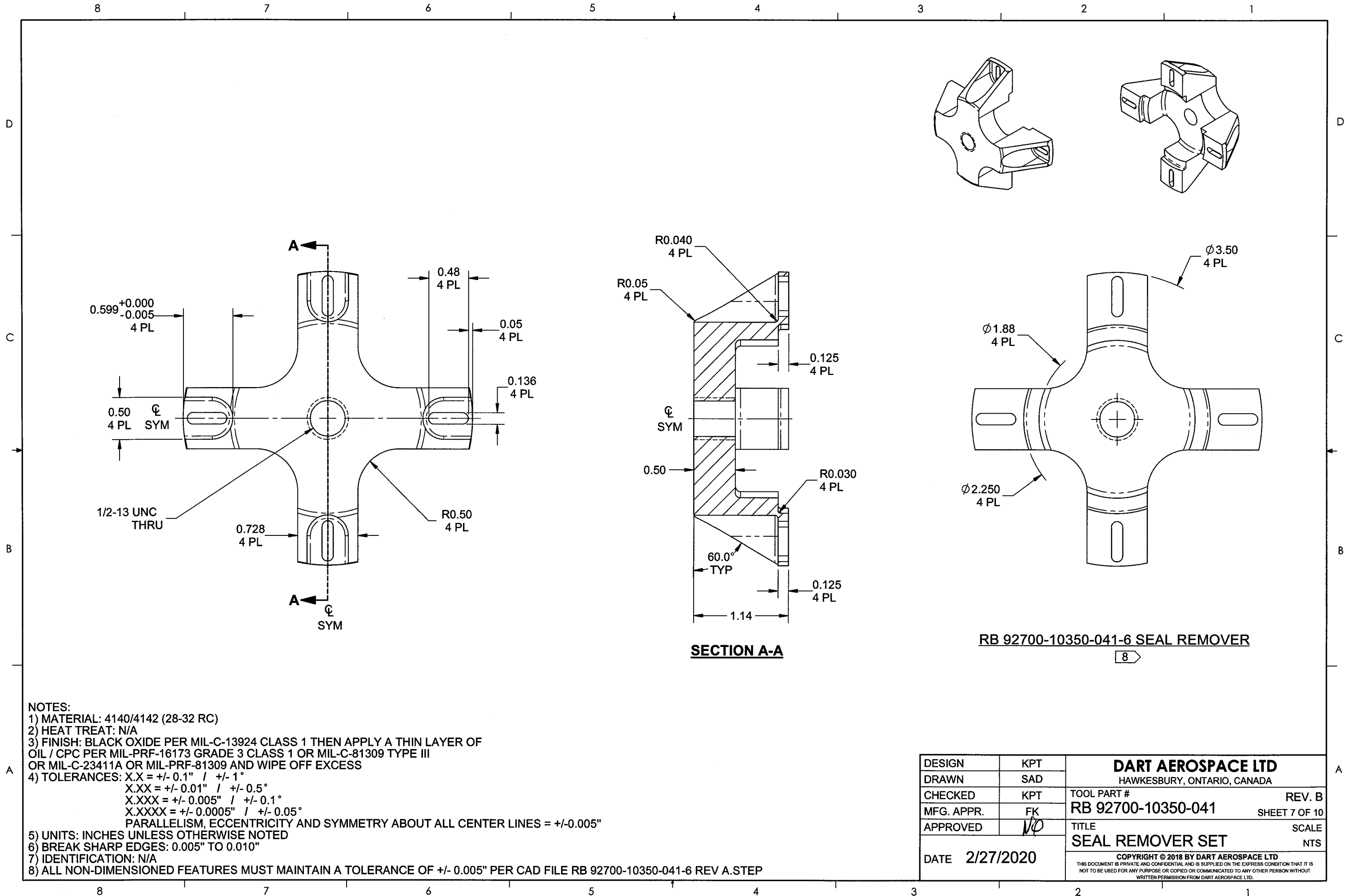
11

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -6 THEN ASSEMBLE WITH ITEM 13 AND REMOVE EXCESS
- 10) INSTALL ITEM 16 WITH A TORQUE OF 37-50 IN-LBS AS SHOWN
- 11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

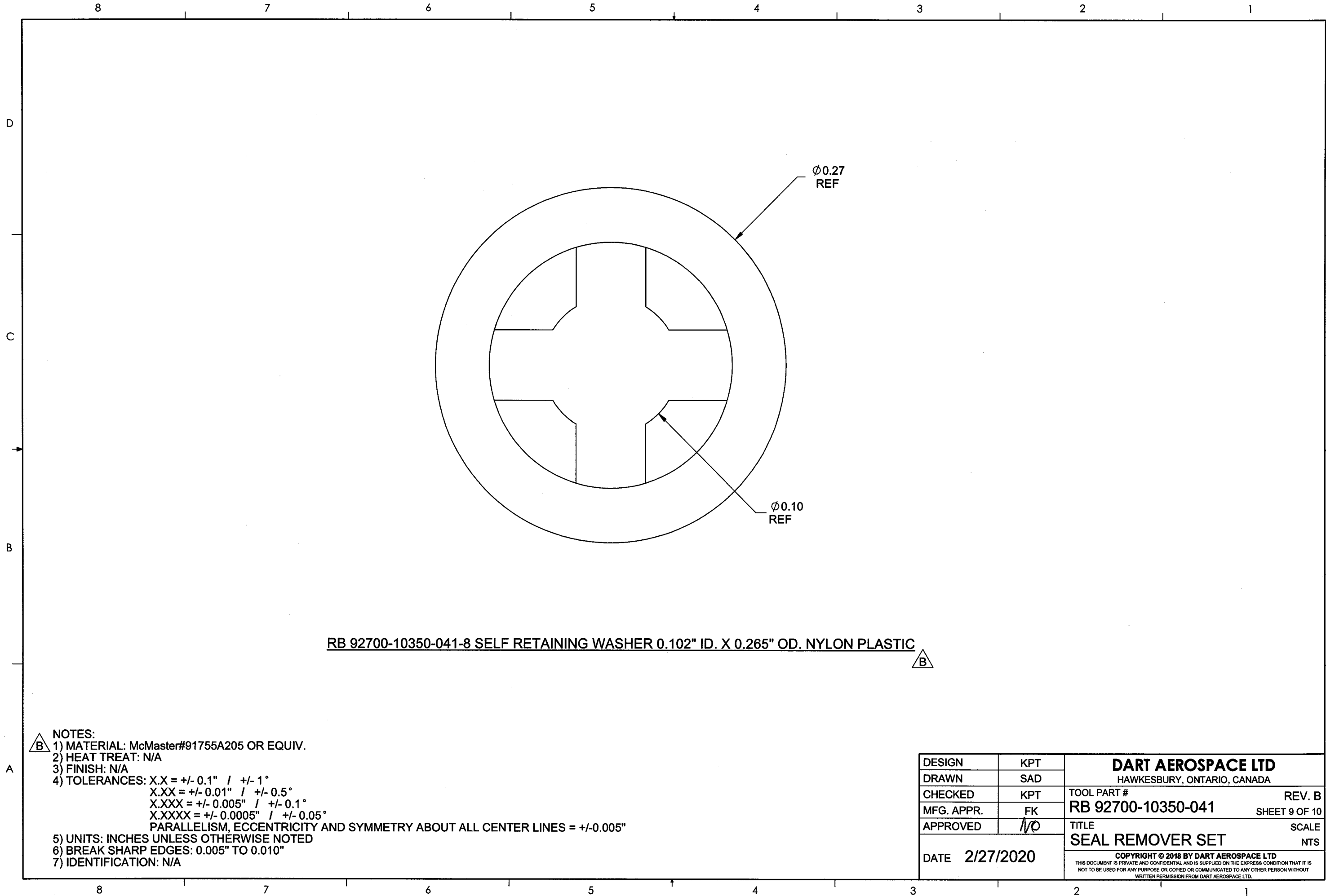


DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10350-041	SHEET 6 OF 10
APPROVED		TITLE	SCALE
DATE 2/27/2020		SEAL REMOVER SET	NTS
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NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10350-041-6 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10350-041	SHEET 7 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 2/27/2020		SEAL REMOVER SET	NTS
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NOTES:

1) MATERIAL: McMaster#91755A205 OR EQUIV.

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$

X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$

X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$

X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10350-041	SHEET 9 OF 10
APPROVED	<i>/s/</i>	TITLE	SCALE
DATE 2/27/2020		SEAL REMOVER SET	NTS
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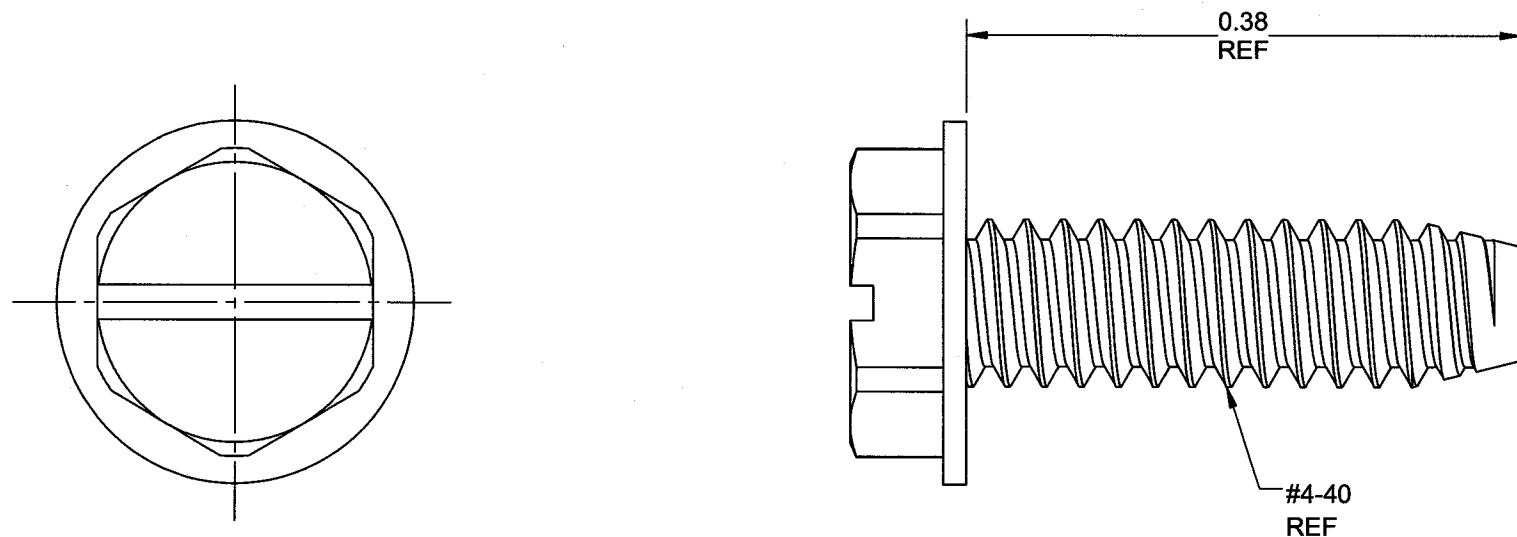
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RB 92700-10350-041-9 HEX HEAD ZINC-PLATED STEEL SCREW #4-40 X 3/8" LG.



NOTES:

1) MATERIAL: McMaster#90096A108 OR EQUIV.

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10350-041	SHEET 10 OF 10
APPROVED	<i>NO</i>	TITLE	SCALE
DATE 2/27/2020		SEAL REMOVER SET	NTS
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